

APPLICATION FOR PATENT

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Title: PROCESS FOR PRODUCING
 N-ACETYLNEURAMINIC ACID

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PROCESS FOR PRODUCING N-ACETYLNEURAMINIC ACID

Background of the Invention

The present invention relates to a process for producing
5 N-acetylneuraminic acid by using a microorganism having N-
acetylneuraminic acid aldolase activity or N-acetylneuraminic
acid synthetase activity.

It is known that N-acetylneuraminic acid can be produced
by extraction, decomposition or by use of enzymes.

10 An example of a known method by extraction is extraction
from a nest of sea swallows, etc. [Carbohydrate Research, 56,
423 (1977)].

15 An example of a known method by decomposition is
decomposition of colominic acid, which is an N-
acetylneuraminic acid polymer produced by Escherichia coli,
etc. [J. Biochem., 82, 1425 (1977)].

Known methods utilizing enzymes include the following:
methods using N-acetylneuraminic acid aldolase, pyruvic acid
and N-acetylmannosamine [J. Am. Chem. Soc., 110, 6481 (1988);
20 J. Am. Chem. Soc., 110, 7159 (1988)]; a method using N-
acetylneuraminic acid aldolase, pyruvic acid and N-
acetylglucosamine under alkaline conditions (U.S. Patent No.
5,665,574); methods using N-acetylneuraminic acid aldolase,
N-acetylglucosamine 2-epimerase, pyruvic acid and N-
25 acetylglucosamine [Angew. Chem. Int. Ed. Eng., 30, 827 (1991);
Carbohydrate Research, 306, 575 (1998)]; and methods using
N-acetylneuraminic acid synthetase, phosphoenolpyruvic acid
and N-acetylmannosamine [Japanese Published Unexamined Patent
Application No. 4961/98; Glycobiology, 7, 697 (1997)].

30 The above methods for producing N-acetylneuraminic acid
require complicated operations or expensive materials such as
pyruvic acid and phosphoenolpyruvic acid, and an economical
method for producing N-acetylneuraminic acid has not been
established yet.

35 So far, there has been no report describing or suggesting
that N-acetylneuraminic acid can be produced by utilizing a

culture of a microorganism or a treated matter thereof.

As for the N-acetylneuraminic acid aldolase, those derived from animals and plants are known, and it is known that microorganisms belonging to the genus Escherichia have the 5 activity of this enzyme. Also known is the presence of the gene encoding this enzyme, *nanA*, in an Escherichia coli strain [Nucleic Acids Res., 13, 8843 (1985)].

N-Acetylneuraminic acid synthetase is known to be present in microorganisms belonging to the genera Escherichia, 10 Neisseria and Streptococcus, etc., and it is known that an Escherichia coli strain has the gene encoding this enzyme, *neuB* [J. Bacteriol., 177, 312 (1995)].

N-Acetylglucosamine 2-epimerase is known to be present in pigs and rats. The properties of the enzyme derived from 15 pig have been investigated [Biochemistry, 17, 3363 (1970)] and the gene encoding the enzyme [J. Biol. Chem., 271, 16294 (1996)] has been obtained. So far, no microorganism having the activity of this enzyme is known.

As to the production of pyruvic acid, a process for 20 producing pyruvic acid by using a mutant of Escherichia coli is known [Biosci. Biotech. Biochem., 58, 2164 (1994)].

As to the production of phosphoenolpyruvic acid, a process for producing phosphoenolpyruvic acid by using 25 microorganisms of Saccharomyces, etc. is known (Japanese Published Unexamined Patent Application No. 197778/94).

An object of the present invention is to provide a process for economically producing N-acetylneuraminic acid without using expensive materials such as pyruvic acid and phosphoenolpyruvic acid. A further object of the present 30 invention is to provide a process for producing N-acetylneuraminic acid without using expensive N-acetylmannosamine.

Summary of the Invention

35 The present inventors have made an intensive investigation to attain the above objects and have found that

N-acetylneuraminic acid can be efficiently produced from inexpensive materials by utilizing a microorganism which is capable of producing pyruvic acid or phosphoenolpyruvic acid. The present invention has been completed based on this finding.

5 The present invention relates to the following (1)-(11).

(1) A process for producing N-acetylneuraminic acid which comprises:

10 allowing (i) a culture of a microorganism having N-acetylneuraminic acid aldolase activity or N-acetylneuraminic acid synthetase activity, or a treated matter of the culture, (ii) a culture of a microorganism capable of producing pyruvic acid or a treated matter of the culture when a microorganism having N-acetylneuraminic acid aldolase activity is used in (i) above, or a culture of a microorganism capable of producing phosphoenolpyruvic acid or a treated matter of the culture when a microorganism having N-acetylneuraminic acid synthetase activity is used in (i) above, (iii) N-acetylmannosamine, and (iv) an energy source which is necessary for the formation of pyruvic acid or phosphoenolpyruvic acid to be present in an aqueous medium to form and accumulate N-acetylneuraminic acid in the aqueous medium; and

15 recovering N-acetylneuraminic acid from the aqueous medium.

20 (2) The process according to the above (1) wherein said N-acetylmannosamine is produced by allowing a culture of a microorganism having N-acetylglucosamine 2-epimerase activity or a treated matter of the culture and N-acetylglucosamine to be present in an aqueous medium to form and accumulate N-acetylmannosamine in the aqueous medium.

25 (3) The process according to the above (2) wherein said microorganism having N-acetylglucosamine 2-epimerase activity carries a recombinant DNA composed of a DNA fragment comprising DNA encoding N-acetylglucosamine

2-epimerase and a vector.

(4) The process according to the above (3) wherein said DNA encoding N-acetylglucosamine 2-epimerase is DNA derived from a microorganism belonging to the genus Synechocystis.

5 (5) The process according to the above (3) or (4) wherein said DNA encoding N-acetylglucosamine 2-epimerase is selected from the group consisting of:

(a) DNA encoding a protein having the amino acid sequence shown in SEQ ID NO: 1; and

10 (b) DNA having the nucleotide sequence shown in SEQ ID NO: 2.

(6) The process according to any of the above (1)-(5) wherein said microorganism having N-acetylneuraminic acid aldolase activity is a microorganism belonging to the genus Escherichia or Corynebacterium.

15 (7) The process according to any of the above (1)-(6) wherein said microorganism having N-acetylneuraminic acid synthetase activity is a microorganism belonging to a genus selected from the group consisting of Escherichia, Neisseria and Streptococcus.

20 (8) The process according to any of the above (1)-(7) wherein said microorganism capable of producing pyruvic acid is a microorganism belonging to a genus selected from the group consisting of Escherichia, Corynebacterium and Saccharomyces.

25 (9) The process according to any of the above (1)-(8) wherein said microorganism capable of producing phosphoenolpyruvic acid is a microorganism belonging to a genus selected from the group consisting of Escherichia, Corynebacterium and Saccharomyces.

30 (10) The process according to any of the above (6)-(9) wherein said microorganism belonging to the genus Escherichia is Escherichia coli.

(11) The process according to the above (6), (8) or (9) wherein said microorganism belonging to the genus Corynebacterium is Corynebacterium ammoniagenes, Corynebacterium

glutamicum or Corynebacterium acetoacidophilum.

Brief Description of the Drawings

Fig. 1 shows the steps for constructing plasmid pTA3
5 expressing N-acetylneuraminic acid aldolase.

Fig. 2 shows the steps for constructing plasmid pYP18
expressing N-acetylneuraminic acid synthetase.

Fig. 3 shows the steps for constructing plasmid pYP16
expressing N-acetylglucosamine 2-epimerase.

10 [Explanation of Symbols]

Amp^r: Ampicillin resistance gene

P_L: P_L promoter

cI857: cI857 repressor

P_{lac}: lac promoter

15 slr1975: N-Acetylglucosamine 2-epimerase gene

nanA: N-Acetylneuraminic acid aldolase gene

neub: N-Acetylneuraminic acid synthetase gene

Detailed Description of the Invention

20 In the process of the present invention, any
microorganism having N-acetylneuraminic acid aldolase
activity can be used. For example, microorganisms belonging
to the genus Escherichia or Corynebacterium may be used.

Examples of the microorganisms belonging to the genus
25 Escherichia are those of the species Escherichia coli.

Examples of the microorganisms belonging to the genus
Corynebacterium are those of the species Corynebacterium
ammoniagenes, Corynebacterium glutamicum and Corynebacterium
acetoacidophilum.

30 Also useful are transformants with N-acetylneuraminic
acid aldolase activity enhanced by recombinant DNA techniques.
Examples of such transformants include microorganisms
carrying a recombinant DNA comprising nanA gene derived from
Escherichia coli [Nucleic Acids Res., 13, 8843 (1985)],
35 specifically, Escherichia coli NM522/pTA3.

Any microorganism having N-acetylneuraminic acid

synthetase activity can be used in the process of the present invention. For example, microorganisms belonging to the genus Escherichia, Neisseria or Streptococcus may be used.

5 Examples of the microorganisms belonging to the genus Escherichia are those of the species Escherichia coli.

Also useful are transformants with N-acetylneuraminic acid synthetase activity enhanced by recombinant DNA techniques. Examples of such transformants include microorganisms carrying a recombinant DNA comprising neuB gene 10 derived from Escherichia coli [J. Bacteriol., 177, 312 (1995)], specifically, Escherichia coli NM522/pYP18.

Any microorganism capable of producing pyruvic acid can be used in the process of the present invention. Examples of suitable microorganisms are those of the species Escherichia coli, Corynebacterium ammoniagenes, Corynebacterium glutamicum, Corynebacterium acetoacidophilum and Saccharomyces cerevisiae. Also useful are microorganisms with pyruvic acid productivity enhanced by mutagenesis or recombinant DNA techniques. For example, the Escherichia coli 20 mutant described in Biosci. Biotech. Biochem., 58, 2164 (1994) can be used.

Any microorganism capable of producing phosphoenolpyruvic acid can be used in the process of the present invention. Examples of suitable microorganisms are 25 those of the species Escherichia coli, Corynebacterium ammoniagenes, Corynebacterium glutamicum, Corynebacterium acetoacidophilum and Saccharomyces cerevisiae. An example of the microorganism of the species Saccharomyces cerevisiae is the strain described in Japanese Published Unexamined Patent 30 Application No. 197778/94. Also useful are microorganisms with phosphoenolpyruvic acid productivity enhanced by mutagenesis or recombinant DNA techniques.

Any microorganism having N-acetylglucosamine 2-epimerase activity can be used in the process of the present 35 invention. Suitable microorganisms include transformants with N-acetylglucosamine 2-epimerase activity enhanced by

recombinant DNA techniques. Specific examples of such transformants are Escherichia coli carrying the recombinant DNA pEPI1 comprising the N-acetylglucosamine 2-epimerase gene derived from pig (FERM BP-4602: U.S. Patent No. 5,795,767) and Escherichia coli NM522/pYP16 carrying a recombinant DNA comprising the N-acetylglucosamine 2-epimerase gene derived from a microorganism belonging to the genus Synechocystis.

An example of the N-acetylglucosamine 2-epimerase gene derived from a microorganism belonging to the genus

10 Synechocystis is the gene encoding a polypeptide having the
amino acid sequence shown in SEQ ID NO: 1 which exists on the
chromosome of Synechocystis sp. PCC6803, more specifically,
the gene having the nucleotide sequence shown in SEQ ID NO:
2 (slr1975). The polypeptide having the amino acid sequence
15 shown in SEQ ID NO: 1 and the DNA having the nucleotide sequence
shown in SEQ ID NO: 2 have been obtained for the first time
by the present inventors according to the procedure described
later in an example.

20 A microorganism having N-acetylneuraminic acid aldolase activity and the ability to produce pyruvic acid can be used alone for the production of N-acetylneuraminic acid from N-acetylmannosamine. In cases where the microorganism employed is weak or lacking in any of the above properties, it may be used in combination with a microorganism which can 25 complement such property for producing N-acetylneuraminic acid.

N-Acetylmannosamine useful in the production of N-acetylneuraminic acid includes N-acetylmannosamine preparations (e.g., commercial products) and N-acetylmannosamine prepared from N-acetylglucosamine by chemical reaction under alkaline conditions or by enzymatic conversion using N-acetylglucosamine 2-epimerase. Also useful are preparations containing N-acetylmannosamine formed and accumulated by allowing a culture of a microorganism having N-acetylglucosamine 2-epimerase activity or a treated matter of the culture and N-acetylglucosamine to be present in an

aqueous medium, and N-acetylmannosamine purified from such preparations.

A microorganism having N-acetylneuraminic acid aldolase activity, N-acetylglucosamine 2-epimerase activity and the 5 ability to produce pyruvic acid can be used alone for the production of N-acetylneuraminic acid from N-acetylglucosamine. In cases where the microorganism employed is weak or lacking in any of the above properties, it may be used in combination with a microorganism which can complement 10 such property for producing N-acetylneuraminic acid.

N-Acetylglucosamine useful in the production of N-acetylneuraminic acid includes N-acetylglucosamine preparations (e.g., commercial products).

A microorganism having N-acetylneuraminic acid 15 synthetase activity and the ability to produce phosphoenolpyruvic acid can also be used alone for the production of N-acetylneuraminic acid from N-acetylmannosamine. In cases where the microorganism employed is weak or lacking in any of the above properties, it may be 20 used in combination with a microorganism which can complement such property for producing N-acetylneuraminic acid.

Further, a microorganism having N-acetylneuraminic acid synthetase activity, N-acetylglucosamine 2-epimerase activity and the ability to produce phosphoenolpyruvic acid 25 can be used alone for the production of N-acetylneuraminic acid from N-acetylglucosamine. In cases where the microorganism employed is weak or lacking in any of the above properties, it may be used in combination with a microorganism which can complement such property for producing N-acetylneuraminic 30 acid.

The microorganisms employed in the production of N-acetylneuraminic acid or N-acetylmannosamine may be subjected to reaction to form the product during their growth stage. Alternatively, after the completion of culturing of a 35 microorganism, the resulting culture or a treated matter of the culture may be subjected to reaction.

As described above, microorganisms prepared by using recombinant DNA techniques can be used in the production of N-acetylneuraminic acid or N-acetylmannosamine. Gene manipulating operations such as isolation and purification of 5 plasmid DNA comprising a desired gene from a microorganism carrying the plasmid, cleavage of plasmid DNA with restriction enzymes, isolation and purification of cleaved DNA fragments, enzymatic ligation of DNA fragments, and transformation with recombinant DNA can be carried out according to known methods 10 [e.g., *Molecular Cloning, A Laboratory Manual, Second Edition*, Cold Spring Harbor Laboratory Press (1989) (hereinafter referred to as *Molecular Cloning, Second Edition*); *Current Protocols in Molecular Biology*, John Wiley & Sons (1987-1997) (hereinafter referred to as *Current Protocols in Molecular 15 Biology*)]. Polymerase chain reaction (hereinafter referred to as PCR) can be carried out by a known method [*PCR Protocols*, Academic Press (1990)].

A gene concerned in the production of N-acetylneuraminic acid or N-acetylmannosamine can be expressed in a host by 20 preparing a DNA fragment of an appropriate length containing the gene from a DNA fragment containing the gene by use of restriction enzymes or PCR, inserting the prepared DNA fragment into an appropriate expression vector at a site downstream of the promoter, and then introducing the 25 expression vector comprising the above DNA into a host cell suited for the expression vector.

As the host cell, any bacterial cells, yeast cells, etc. which are capable of expressing a desired gene can be used.

The expression vectors that can be employed are those 30 capable of autonomous replication or integration into chromosome in the above host cells and comprising a promoter at a position appropriate for the transcription of a desired DNA.

When a prokaryotic cell such as a bacterial cell is used 35 as the host cell, it is preferred that the expression vector for a gene is a recombinant DNA which is capable of autonomous

replication in the procaryotic cell and which comprises a promoter, a ribosome binding sequence, the desired DNA, and a transcription termination sequence. The vector may further comprise a gene regulating the promoter.

5 Examples of suitable expression vectors are pBTrp2 (Roche Diagnostics), pBTac1 (Roche Diagnostics), pBTac2 (Roche Diagnostics), pHelix1 (Roche Diagnostics), pKK233-2 (Amersham Pharmacia Biotech), pKK223-3 (Amersham Pharmacia Biotech), pGEX-2T (Amersham Pharmacia Biotech), pSE280
10 (Invitrogen), pGEMEX-1 (Promega), pQE-8 (QIAGEN), pQE-30 (QIAGEN), pET-3 (Novagen), pKYP10 (Japanese Published Unexamined Patent Application No. 110600/83), pKYP200 [Agric. Biol. Chem., 48, 669 (1984)], pLSA1 [Agric. Biol. Chem., 53, 277 (1989)], pGEL1 [Proc. Natl. Acad. Sci. USA, 82, 4306 (1985)],
15 pBluescript II SK+ (Stratagene), pBluescript II SK- (Stratagene), pTrS30 [prepared from Escherichia coli JM109/pTrS30 (FERM BP-5407)], pTrS32 [prepared from Escherichia coli JM109/pTrS32 (FERM BP-5408)], pUC19 [Gene, 33, 103 (1985)], pSTV28 (Takara Shuzo Co., Ltd.), pUC118
20 (Takara Shuzo Co., Ltd.), pPAC31 (WO 98/12343) and pPA1 (Japanese Published Unexamined Patent Application No. 233798/88).

As the promoter, any promoters capable of functioning in host cells such as Escherichia coli can be used. For example, 25 promoters derived from Escherichia coli or phage, such as trp promoter (P_{trp}), lac promoter (P_{lac}), P_L promoter, P_R promoter and P_{SE} promoter, SPO1 promoter, SPO2 promoter and penP promoter can be used. Artificially modified promoters such as a promoter in which two P_{trp} are combined in tandem, tac promoter, 30 lacT7 promoter and letI promoter, etc. can also be used.

It is preferred to use a plasmid in which the distance between the Shine-Dalgarno sequence (ribosome binding sequence) and the initiation codon is adjusted to an appropriate length (e.g., 6-18 bases).

35 In the recombinant DNA of the present invention, the transcription termination sequence is not essential for the

expression of the desired DNA, but it is preferred that the transcription termination sequence lie immediately downstream of the structural gene.

Examples of suitable prokaryotes are microorganisms belonging to the genera Escherichia, Serratia, Bacillus, Brevibacterium, Corynebacterium, Microbacterium and Pseudomonas, specifically, Escherichia coli XL1-Blue, Escherichia coli XL2-Blue, Escherichia coli DH1, Escherichia coli MC1000, Escherichia coli W1485, Escherichia coli NM522, Escherichia coli JM109, Escherichia coli HB101, Escherichia coli No. 49, Escherichia coli W3110, Escherichia coli NY49, Serratia ficaria, Serratia fonticola, Serratia liquefaciens, Serratia marcescens, Bacillus subtilis, Bacillus amyloliquefaciens, Brevibacterium immariophilum ATCC 14068, Brevibacterium saccharolyticum ATCC 14066, Corynebacterium ammoniagenes, Corynebacterium glutamicum ATCC 13032, Corynebacterium glutamicum ATCC 14067, Corynebacterium glutamicum ATCC 13869, Corynebacterium acetoacidophilum ATCC 13870, Microbacterium ammoniaphilum ATCC 15354 and Pseudomonas sp. D-0110.

Introduction of the recombinant DNA can be carried out by any of the methods for introducing DNA into the above host cells, for example, the method using calcium ion [Proc. Natl. Acad. Sci. USA, 69, 2110 (1972)], the protoplast method (Japanese Published Unexamined Patent Application No. 248394/88) and electroporation [Nucleic Acids Research, 16, 6127 (1988)].

When a yeast cell is used as the host cell, YEp13 (ATCC 37115), YEp24 (ATCC 37051), YCp50 (ATCC 37419), pHS19, pHS15, etc. can be used as the expression vector.

As the promoter, any promoters capable of functioning in yeast cells can be used. Suitable promoters include PHO5 promoter, PGK promoter, GAP promoter, ADH promoter, gal 1 promoter, gal 10 promoter, heat shock polypeptide promoter, MF α 1 promoter, CUP 1 promoter, etc.

Examples of suitable host cells are cells of yeast strains

belonging to the genera Saccharomyces, Schizosaccharomyces, Kluyveromyces, Trichosporon, Schwanniomyces, Pichia and Candida, specifically, Saccharomyces cerevisiae, Schizosaccharomyces pombe, Kluyveromyces lactis,
5 Trichosporon pullulans, Schwanniomyces alluvius, Pichia pastoris and Candida utilis.

Introduction of the recombinant DNA can be carried out by any of the methods for introducing DNA into yeast cells, for example, electroporation [Methods in Enzymol., 194, 182
10 (1990)], the spheroplast method [Proc. Natl. Acad. Sci. USA, 81, 4889 (1984)] and the lithium acetate method [J. Bacteriol., 153, 163 (1983)].

Culturing of the transformant of the present invention can be carried out by conventional methods for culturing the
15 host cell of the transformant.

For the culturing of the transformant prepared by using a procaryotic cell such as Escherichia coli cell or a eucaryotic cell such as a yeast cell as the host cell, any of natural media and synthetic media can be used insofar as it is a medium
20 suitable for efficient culturing of the transformant which contains carbon sources, nitrogen sources, inorganic substances, etc. which can be assimilated by the host used.

As the carbon sources, any carbon sources which can be assimilated by the host can be used. Examples of suitable
25 carbon sources include carbohydrates such as glucose, fructose, sucrose, molasses containing them, starch and starch hydrolyzate; organic acids such as acetic acid and propionic acid; and alcohols such as ethanol and propanol.

As the nitrogen sources, ammonia, ammonium salts of
30 inorganic or organic acids such as ammonium chloride, ammonium sulfate, ammonium acetate and ammonium phosphate, and other nitrogen-containing compounds can be used as well as peptone, meat extract, yeast extract, corn steep liquor, casein hydrolyzate, soybean cake, soybean cake hydrolyzate, and
35 various fermented cells and digested products thereof.

Examples of the inorganic substances include potassium

dihydrogenphosphate, dipotassium hydrogenphosphate, magnesium phosphate, magnesium sulfate, sodium chloride, ferrous sulfate, manganese sulfate, copper sulfate and calcium carbonate.

5 Culturing is usually carried out under aerobic conditions, for example, by shaking culture or submerged spinner culture under aeration, at 15-40°C for 5 hours to 7 days. The pH is maintained at 3.0-9.0 during the culturing. The pH adjustment is carried out by using an inorganic or organic acid, an alkali 10 solution, urea, calcium carbonate, ammonia, etc.

If necessary, antibiotics such as ampicillin and tetracycline may be added to the medium during the culturing.

When a microorganism transformed with an expression vector comprising an inducible promoter is cultured, an 15 inducer may be added to the medium, if necessary. For example, in the case of a microorganism transformed with an expression vector comprising lac promoter, isopropyl- β -D-thiogalactopyranoside or the like may be added to the medium; and in the case of a microorganism transformed with an 20 expression vector comprising trp promoter, indoleacrylic acid or the like may be added.

The treated matters of a culture include concentrated culture, dried culture, cells obtained by centrifuging the culture, products obtained by treating the cells by various 25 means such as drying, freeze-drying, treatment with a surfactant, ultrasonication, mechanical friction, treatment with a solvent, enzymatic treatment, protein fractionation and immobilization, an enzyme preparation obtained by extracting the cells, etc.

30 The amount of each microorganism used in the production of N-acetylneuraminic acid or N-acetylmannosamine is 1-500 g/l, preferably 1-300 g/l, as wet cells.

As the energy source which is necessary for the formation of pyruvic acid or phosphoenolpyruvic acid, any substance can 35 be used that promotes the formation of pyruvic acid or phosphoenolpyruvic acid. Examples of preferred substances

are glucose and fructose. The substances may be used usually at a concentration of 10-300 g/l.

Aqueous media useful in the production of N-acetylneuraminic acid or N-acetylmannosamine include water, 5 buffers such as phosphate buffer, carbonate buffer, acetate buffer, borate buffer, citrate buffer and Tris buffer, alcohols such as methanol and ethanol, esters such as ethyl acetate, ketones such as acetone, amides such as acetamide, etc. Also useful is a medium or culture broth of a 10 microorganism used in the process for producing N-acetylneuraminic acid or N-acetylmannosamine.

If necessary, a chelating agent (e.g., phytic acid), a surfactant or an organic solvent may be added in the process for producing N-acetylneuraminic acid or N-acetylmannosamine.

15 Any surfactant that promotes the formation of N-acetylneuraminic acid or N-acetylmannosamine can be used. Suitable surfactants include nonionic surfactants such as polyoxyethylene octadecylamine (e.g., Nymeen S-215, NOF Corporation), cationic surfactants such as 20 cetyltrimethylammonium bromide and alkyldimethyl benzylammonium chloride (e.g., Cation F2-40E, NOF Corporation), anionic surfactants such as lauroyl sarcosinate, and tertiary amines such as alkyldimethylamine (e.g., Tertiary Amine FB, NOF Corporation), which may be used alone or in 25 combination. The surfactant is usually used at a concentration of 0.1-50 g/l.

As the organic solvent, xylene, toluene, aliphatic alcohols, acetone, ethyl acetate, etc. may be used usually at a concentration of 0.1-50 ml/l.

30 The reaction for forming N-acetylneuraminic acid or N-acetylmannosamine is carried out in an aqueous medium at pH 5-10, preferably pH 6-8, at 20-50°C for 1-96 hours.

Adenine, adenosine 5'-monotriphosphate (AMP), adenosine 5'-triphosphate (ATP), magnesium sulfate, magnesium chloride, 35 etc. may be added for promoting the reaction. Adenine, AMP and ATP are usually used at a concentration of 0.01-100 mmol/l.

N-Acetylneuraminic acid or N-acetylmannosamine formed in the aqueous medium can be determined by using a carbohydrate analysis system (Dionex) or the like [Anal. Biochem., 189, 151 (1990)].

5 N-Acetylneuraminic acid or N-acetylmannosamine can be recovered from the reaction mixture by ordinary methods using active carbon, ion-exchange resins, etc.

10 Certain embodiments of the present invention are illustrated in the following examples. These examples are not to be construed as limiting the scope of the invention.

Example 1

Construction of a Strain Expressing N-Acetylneuraminic Acid Aldolase Gene Derived from Escherichia coli

15 Escherichia coli W3110 (ATCC 27325) was cultured by the method described in Current Protocols in Molecular Biology and the chromosomal DNA of the microorganism was isolated and purified.

20 The DNA primer shown in SEQ ID NO: 3 and the DNA primer shown in SEQ ID NO: 4 were synthesized by using a DNA synthesizer (Model 8905, PerSeptive Biosystems).

25 PCR was carried out using the above synthetic DNAs as primers and the chromosomal DNA of Escherichia coli W3110 (ATCC 27325) as a template. That is, PCR was carried out by 30 cycles, one cycle consisting of reaction at 94°C for one minute, reaction at 42°C for 2 minutes and reaction at 72°C for 3 minutes, using 40 μl of a reaction mixture comprising 0.1 μg of the chromosomal DNA, 0.5 μmol/l each of the primers, 2.5 units of Pfu DNA polymerase (Stratagene), 4 μl of buffer for Pfu DNA polymerase (10 x) (Stratagene) and 200 μmol/l each of deoxyNTPs.

30 One-tenth of the resulting reaction mixture was subjected to agarose gel electrophoresis to confirm that the desired fragment was amplified. Then, the remaining reaction mixture was mixed with an equal amount of phenol/chloroform (1vol/1vol) saturated with TE [10 mmol/l Tris-HCl (pH 8.0),

1 mmol/l EDTA], followed by centrifugation. The obtained upper layer was mixed with a two-fold volume of cold ethanol and allowed to stand at -80° C for 30 minutes. The resulting mixture was centrifuged to obtain a DNA precipitate.

5 The DNA precipitate was dissolved in 20 μ l of TE and 5 μ l of the solution was subjected to reaction to cleave the DNA with restriction enzymes HindIII and BamHI. DNA fragments were separated by agarose gel electrophoresis and a 1.2 kb fragment was recovered using Gene Clean II Kit (Bio 101).

10 pUC19 DNA [Gene, 33, 103 (1985)] (0.2 μ g) was cleaved with restriction enzymes HindIII and BamHI. DNA fragments were separated by agarose gel electrophoresis and a 2.7 kb fragment was recovered in the same manner.

15 The 1.2 kb fragment and 2.7 kb fragment obtained above were subjected to ligation reaction using a ligation kit at 16° C for 16 hours. Escherichia coli NM522 capable of producing pyruvic acid was transformed using the ligation mixture according to the known method described above, spread on LB agar medium containing 50 μ g/ml ampicillin, and cultured 20 overnight at 30° C.

25 Escherichia coli NM522/pTA3, which is a transformant carrying the N-acetylneuraminic acid aldolase gene, *nanA*, was obtained from a colony of the transformant that grew on the above medium. A plasmid was extracted from this transformant by a known method to obtain pTA3, which is a plasmid for expression of N-acetylneuraminic acid aldolase gene. The structure of this plasmid was confirmed by digestion with restriction enzymes (Fig. 1).

30 Example 2

Production of N-Acetylneuraminic Acid

35 Escherichia coli NM522/pTA3 obtained in Example 1 was inoculated into 125 ml of LB medium containing 50 μ g/ml ampicillin in a 1-l Erlenmeyer flask with baffles, followed by culturing at 28° C with stirring (220 r.p.m.) for 17 hours. The resulting culture (125 ml) was inoculated into 2.5 l of

a liquid medium (pH unadjusted) comprising 10 g/l glucose, 12 g/l Bacto-tryptone (Difco Laboratories Inc.), 24 g/l yeast extract (Difco Laboratories Inc.), 2.3 g/l KH_2PO_4 , 12.5 g/l K_2HPO_4 and 50 $\mu\text{g/ml}$ ampicillin in a 5-l jar fermentor.

5 Culturing was carried out at 37°C for 6 hours under the conditions of stirring at 600 r.p.m. and aeration at 2.5 l/min. During the culturing, the pH of culture was maintained at 7.0 with 28% aqueous ammonia. Glucose was added, according to need, in the course of culturing. The resulting culture was
10 centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

A reaction mixture (30 ml) comprising 50 g/l Escherichia coli NM522/pTA3 wet cells, 65 g/l fructose, 40 g/l N-acetylmannosamine, 25 g/l KH_2PO_4 , 5 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 5 g/l phytic acid, 4 g/l Nymeen S-215 and 10 ml/l xylene was put into a 200-ml beaker and subjected to reaction at 32°C for 25 hours with stirring (900 r.p.m.) using a magnetic stirrer. During the reaction, the pH of reaction mixture was maintained at 7.2 with 4 N NaOH, and according to need, fructose and KH_2PO_4 were added
20 to the reaction mixture.

After the completion of reaction, the reaction product was analyzed by using a carbohydrate analysis system (DX-500, Dionex) and it was found that 0.34 g/l N-acetylneuraminic acid was formed and accumulated in the reaction mixture.

25

Example 3

Construction of a Strain Expressing N-Acetylneuraminic acid synthetase Gene Derived from Escherichia coli

Escherichia coli K235 (ATCC 13027) was cultured by the
30 method described in Current Protocols in Molecular Biology and the chromosomal DNA of the microorganism was isolated and purified.

The DNA primer shown in SEQ ID NO: 5 and the DNA primer shown in SEQ ID NO: 6 were synthesized by using a DNA synthesizer
35 (Model 8905, PerSeptive Biosystems).

PCR was carried out using the above synthetic DNAs as

primers and the chromosomal DNA of Escherichia coli K235 (ATCC 13027) as a template. That is, PCR was carried out by 30 cycles, one cycle consisting of reaction at 94° C for one minute, reaction at 42° C for 2 minutes and reaction at 72° C for 3 minutes, 5 using 40 μ l of a reaction mixture comprising 0.1 μ g of the chromosomal DNA, 0.5 μ mol/l each of the primers, 2.5 units of Pfu DNA polymerase (Stratagene), 4 μ l of buffer for Pfu DNA polymerase (10 x) (Stratagene) and 200 μ mol/l each of deoxyNTPs.

10 One-tenth of the resulting reaction mixture was subjected to agarose gel electrophoresis to confirm that the desired fragment was amplified. Then, the remaining reaction mixture was mixed with an equal amount of phenol/chloroform (1vol/1vol) saturated with TE, followed by centrifugation. 15 The obtained upper layer was mixed with a two-fold volume of cold ethanol and allowed to stand at -80° C for 30 minutes. The resulting mixture was centrifuged to obtain a DNA precipitate.

20 The DNA precipitate was dissolved in 20 μ l of TE and 5 μ l of the solution was subjected to reaction to cleave the DNA with restriction enzymes ClaI and BamHI. DNA fragments were separated by agarose gel electrophoresis and a 1.1 kb fragment was recovered using Gene Clean II Kit (Bio 101). pPAC31 DNA (WO98/12343) (0.2 μ g) was cleaved with restriction enzymes ClaI and BamHI. DNA fragments were separated by 25 agarose gel electrophoresis and a 5.5 kb fragment was recovered in the same manner.

30 The 1.1 kb fragment and 5.5 kb fragment obtained above were subjected to ligation reaction using a ligation kit at 16° C for 16 hours. Escherichia coli NM522 capable of producing phosphoenolpyruvic acid was transformed using the ligation mixture according to the known method described above, spread on LB agar medium containing 50 μ g/ml ampicillin, and cultured overnight at 30° C.

35 Escherichia coli NM522/pYP18, which is a transformant carrying the N-acetylneuraminc acid synthetase gene, neuB, was obtained from a colony of the transformant that grew on

the above medium. A plasmid was extracted from this transformant by a known method to obtain pYP18, which is a plasmid for expression of N-acetylneuraminic acid synthetase gene. The structure of this plasmid was confirmed by digestion 5 with restriction enzymes (Fig. 2).

Example 4

Production of N-Acetylneuraminic Acid

Escherichia coli NM522/pYP18 obtained in Example 3 was 10 inoculated into 125 ml of LB medium containing 50 μ g/ml ampicillin in a 1-l Erlenmeyer flask with baffles, followed by culturing at 28°C with stirring (220 r.p.m.) for 17 hours. The resulting culture (125 ml) was inoculated into 2.5 l of 12 a liquid medium (pH unadjusted) comprising 10 g/l glucose, 12 g/l Bacto-tryptone (Difco Laboratories Inc.), 24 g/l yeast extract (Difco Laboratories Inc.), 2.3 g/l KH_2PO_4 , 12.5 g/l K_2HPO_4 and 50 μ g/ml ampicillin in a 5-l jar fermentor. 15 Culturing was carried out at 37°C for 4 hours and then at 40°C for 3 hours, under the conditions of stirring at 600 r.p.m. 20 and aeration at 2.5 l/min. During the culturing, the pH of culture was maintained at 7.0 with 28% aqueous ammonia. Glucose was added, according to need, in the course of culturing.

The resulting culture was centrifuged to obtain wet cells. 25 The wet cells could be stored at -20°C and could be used after thawing, according to need.

A reaction mixture (30 ml) comprising 50 g/l Escherichia coli NM522/pYP18 wet cells, 65 g/l fructose, 40 g/l N-acetylmannosamine, 25 g/l KH_2PO_4 , 5 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 5 g/l phytic 30 acid, 4 g/l Nymeen S-215 and 10 ml/l xylene was put into a 200-ml beaker and subjected to reaction at 32°C for 19 hours with stirring (900 r.p.m.) using a magnetic stirrer. During the reaction, the pH of reaction mixture was maintained at 7.2 with 4 N NaOH, and according to need, fructose and KH_2PO_4 were added 35 to the reaction mixture.

After the completion of reaction, the reaction product

was analyzed by using a carbohydrate analysis system (DX-500, Dionex) and it was found that 1.4 g/l N-acetylneuraminic acid was formed and accumulated in the reaction mixture.

5 Example 5

Production of N-Acetylneuraminic Acid

10 Escherichia coli NM522/pYP18 obtained in Example 3 was cultured according to the method described in Example 2 and the resulting culture was centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

15 Corynebacterium ammoniagenes ATCC 21170 was inoculated into 25 ml of a liquid medium comprising 50 g/l glucose, 10 g/l polypeptone (Nihon Pharmaceutical Industrial Co., Ltd.), 10 g/l yeast extract (Oriental Yeast Co., Ltd.), 5 g/l urea, 5 g/l $(\text{NH}_4)_2\text{SO}_4$, 1 g/l KH_2PO_4 , 3 g/l K_2HPO_4 , 1 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 0.1 g/l $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 10 mg/l $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 10 mg/l $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$, 20 mg/l $\text{MnSO}_4 \cdot 4\text{-}6\text{H}_2\text{O}$, 20 mg/l L-cysteine, 10 mg/l calcium D-pantothenate, 5 mg/l vitamin B₁, 5 mg/l nicotinic acid and 30 μ g/l biotin (adjusted to pH 7.2 with 10 N NaOH) in a 300-ml Erlenmeyer flask with baffles, followed by culturing at 28°C with stirring (220 r.p.m.) for 24 hours.

20 The resulting culture (20 ml) was inoculated into 250 ml of a liquid medium having the same composition as above in a 2-l Erlenmeyer flask with baffles, followed by culturing at 28°C with stirring (220 r.p.m.) for 24 hours. The obtained culture was used as a seed culture.

25 The seed culture (250 ml) was inoculated into 2.25 l of a liquid medium comprising 150 g/l glucose, 5 g/l meat extract (Kyokuto Pharmaceutical Ind. Co., Ltd.), 10 g/l KH_2PO_4 , 10 g/l K_2HPO_4 , 10 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 0.1 g/l $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 20 mg/l $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 10 mg/l $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$, 20 mg/l $\text{MnSO}_4 \cdot 4\text{-}6\text{H}_2\text{O}$ (separately sterilized), 15 mg/l β -alanine (separately sterilized), 20 mg/l L-cysteine, 100 μ g/l biotin, 2 g/l urea and 5 mg/l vitamin B₁ (separately sterilized) (adjusted to pH 7.2 with 10 N NaOH) in a 5-l jar fermentor. Culturing was carried out at 32°C for

24 hours under the conditions of stirring at 600 r.p.m. and aeration at 2.5 l/min. During the culturing, the pH of culture was maintained at 6.8 with 28% aqueous ammonia.

5 The resulting culture was centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

A reaction mixture (30 ml) comprising 50 g/l Escherichia coli NM522/pYP18 wet cells, 150 g/l Corynebacterium ammoniagenes ATCC 21170 wet cells, 65 g/l fructose, 40 g/l 10 N-acetylmannosamine, 25 g/l KH₂PO₄, 5 g/l MgSO₄·7H₂O, 5 g/l phytic acid, 4 g/l Nymeen S-215 and 10 ml/l xylene was put into a 200-ml beaker and subjected to reaction at 32°C for 6 hours with stirring (900 r.p.m.) using a magnetic stirrer. During the reaction, the pH of reaction mixture was maintained at 7.2 15 with 4 N NaOH, and according to need, fructose and KH₂PO₄ were added to the reaction mixture.

After the completion of reaction, the reaction product was analyzed by using a carbohydrate analysis system (DX-500, Dionex) and it was found that 3.1 g/l N-acetylneurameric acid 20 was formed and accumulated in the reaction mixture.

Example 6

Construction of a Strain Expressing N-Acetylglucosamine 2-Epimerase Gene Derived from Synechocystis

25 Blast Search of Genbank and a similarity search on CyanoBase (<http://www.kazusa.or.jp/cyano/>), which is a database of the genomic sequence of Synechocystis sp. (PCC6803), were conducted with the amino acid sequence of N-acetylglucosamine 2-epimerase derived from pig [J. Biol. 30 Chem., 271, 16294 (1996)] as a query. As a result, the above amino acid sequence showed a high homology to the sequence derived from Synechocystis sp. (PCC6803) described as a renin-binding protein (slr1975).

Synechocystis sp. (PCC6803) was cultured by the method 35 described in J. Gen. Microbiol., 111, 1 (1979), and the chromosomal DNA of the microorganism was isolated and purified

by the method described in Current Protocols in Molecular Biology.

PCR was carried out according to the method described in Example 1 using the DNAs shown in SEQ ID NOS: 7 and 8 which 5 had been synthesized by using a DNA synthesizer (Model 8905, PerSeptive Biosystems) as primers and the chromosomal DNA of Synechocystis sp. (PCC6803) as a template.

One-tenth of the resulting reaction mixture was subjected 10 to agarose gel electrophoresis to confirm that the desired fragment was amplified. Then, the remaining reaction mixture was mixed with an equal amount of phenol/chloroform (1vol/1vol) saturated with TE.

15 The resulting mixture was centrifuged and the obtained upper layer was mixed with a two-fold volume of cold ethanol and allowed to stand at -80°C for 30 minutes. The resulting mixture was centrifuged to obtain a DNA precipitate.

20 The DNA precipitate was dissolved in 20 μ l of TE and 5 μ l of the solution was subjected to reaction to cleave the DNA with restriction enzymes ClaI and BamHI. DNA fragments were separated by agarose gel electrophoresis and a 1.2 kb fragment was recovered using Gene Clean II Kit (Bio 101).

25 pPAC31 DNA (0.2 μ g) was cleaved with restriction enzymes ClaI and BamHI. DNA fragments were separated by agarose gel electrophoresis and a 5.5 kb fragment was recovered in the same manner.

The 1.2 kb fragment and 5.5 kb fragment obtained above were subjected to ligation reaction using a ligation kit at 16°C for 16 hours.

30 Escherichia coli NM522 was transformed using the ligation mixture according to the known method described above, spread on LB agar medium containing 50 μ g/ml ampicillin, and cultured overnight at 30°C.

35 Escherichia coli NM522/pYP16, which is a transformant carrying the DNA encoding N-acetylglucosamine 2-epimerase derived from Synechocystis sp., was obtained from a colony of the transformant that grew on the above medium. A plasmid was

extracted from this transformant by a known method to obtain expression plasmid pYP16. The structure of this plasmid was confirmed by digestion with restriction enzymes (Fig. 3).

5 Example 7

Production of N-Acetylneuraminic Acid

10 Escherichia coli NM522/pTA3 obtained in Example 1 was cultured according to the method described in Example 2 and the resulting culture was centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

15 Escherichia coli NM522/pYP16 obtained in Example 6 was inoculated into 125 ml of LB medium containing 50 μ g/ml ampicillin in a 1-l Erlenmeyer flask with baffles, followed by culturing at 28°C with stirring (220 r.p.m.) for 17 hours. The resulting culture (125 ml) was inoculated into 2.5 l of a liquid medium (pH unadjusted) comprising 10 g/l glucose, 12 g/l Bacto-tryptone (Difco Laboratories Inc.), 24 g/l yeast extract (Difco Laboratories Inc.), 2.3 g/l KH_2PO_4 , 12.5 g/l 20 K_2HPO_4 and 50 μ g/ml ampicillin in a 5-l jar fermentor. Culturing was carried out at 30°C for 4 hours and then at 40°C for 3 hours, under the conditions of stirring at 600 r.p.m. and aeration at 2.5 l/min. During the culturing, the pH of culture was maintained at 7.0 with 28% aqueous ammonia. 25 Glucose was added, according to need, in the course of culturing.

The resulting culture was centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

30 Corynebacterium ammoniagenes ATCC 21170 was cultured according to the method described in Example 5 and the resulting culture was centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

35 A reaction mixture (30 ml) comprising 50 g/l Escherichia coli NM522/pTA3 wet cells, 50 g/l Escherichia coli NM522/pYP16

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wet cells, 150 g/l Corynebacterium ammoniagenes ATCC 21170 wet cells, 65 g/l fructose, 180 g/l N-acetylglucosamine, 25 g/l KH_2PO_4 , 5 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 5 g/l phytic acid, 4 g/l Nymeen S-215 and 10 ml/l xylene was put into a 200-ml beaker and subjected
5 to reaction at 32°C for 24 hours with stirring (900 r.p.m.) using a magnetic stirrer. During the reaction, the pH of reaction mixture was maintained at 7.2 with 4 N NaOH, and according to need, fructose and KH_2PO_4 were added to the reaction mixture.

10 After the completion of reaction, the reaction product was analyzed by using a carbohydrate analysis system (DX-500, Dionex) and it was found that 1.0 g/l N-acetylneuraminic acid was formed and accumulated in the reaction mixture.

15 Example 8

Production of N-Acetylneuraminic Acid

Escherichia coli NM522/pYP18 obtained in Example 3 and Escherichia coli NM522/pYP16 obtained in Example 6 were cultured according to the methods described in Examples 4 and
20 7, respectively, and the resulting cultures were centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

A reaction mixture (30 ml) comprising 50 g/l Escherichia coli NM522/pYP16 wet cells, 50 g/l Escherichia coli NM522/pYP18 wet cells, 65 g/l fructose, 180 g/l N-acetylglucosamine, 25 g/l KH_2PO_4 , 5 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 5 g/l phytic acid, 4 g/l Nymeen S-215 and 10 ml/l xylene was put into a 200-ml beaker and subjected to reaction at 32°C for 11 hours with stirring (900 r.p.m.) using a magnetic stirrer. During the
30 reaction, the pH of reaction mixture was maintained at 7.2 with 4 N NaOH, and according to need, fructose and KH_2PO_4 were added to the reaction mixture.

After the completion of reaction, the reaction product was analyzed by using a carbohydrate analysis system (DX-500, Dionex) and it was found that 1.3 g/l N-acetylneuraminic acid was formed and accumulated in the reaction mixture.

Example 9

Production of N-Acetylneuraminic Acid

5 Escherichia coli NM522/pYP18 obtained in Example 3 and
Escherichia coli NM522/pYP16 obtained in Example 6 were
cultured according to the methods described in Examples 4 and
7, respectively, and the resulting cultures were centrifuged
to obtain wet cells. The wet cells could be stored at -20°C
and could be used after thawing, according to need.

10 Corynebacterium ammoniagenes ATCC 21170 was cultured according to the method described in Example 5 and the resulting culture was centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

15 A reaction mixture (30 ml) comprising 50 g/l Escherichia
coli NM522/pYP16 wet cells, 50 g/l Escherichia coli
NM522/pYP18 wet cells, 150 g/l Corynebacterium ammoniagenes
ATCC 21170 wet cells, 65 g/l fructose, 180 g/l N-
acetylglucosamine, 25 g/l KH_2PO_4 , 5 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 5 g/l phytic
20 acid, 4 g/l Nymeen S-215 and 10 ml/l xylene was put into a 200-ml
beaker and subjected to reaction at 32°C for 24 hours with
stirring (900 r.p.m.) using a magnetic stirrer. During the
reaction, the pH of reaction mixture was maintained at 7.2 with
4 N NaOH, and according to need, fructose and KH_2PO_4 were added
25 to the reaction mixture.

After the completion of reaction, the reaction product was analyzed by using a carbohydrate analysis system (DX-500, Dionex) and it was found that 4.3 g/l N-acetylnuraminic acid was formed and accumulated in the reaction mixture.

Example 10

Production of N-Acetylneuraminic Acid

Escherichia coli NM522/pYP18 obtained in Example 3 and Escherichia coli NM522/pYP16 obtained in Example 6 were cultured according to the methods described in Examples 4 and 7, respectively, and the resulting cultures were centrifuged

to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

Corynebacterium ammoniagenes ATCC 21170 was cultured according to the method described in Example 5 and the resulting culture was centrifuged to obtain wet cells. The wet cells could be stored at -20°C and could be used after thawing, according to need.

A reaction mixture (30 ml) comprising 50 g/l Escherichia coli NM522/pYP16 wet cells, 50 g/l Escherichia coli NM522/pYP18 wet cells, 150 g/l Corynebacterium ammoniagenes ATCC 21170 wet cells, 100 g/l glucose, 180 g/l N-acetylglucosamine, 5 g/l adenine, 15 g/l KH_2PO_4 , 5 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 5 g/l phytic acid, 4 g/l Nymeen S-215 and 10 ml/l xylene was put into a 200-ml beaker and subjected to reaction at 32° C for 22 hours with stirring (900 r.p.m.) using a magnetic stirrer. During the reaction, the pH of reaction mixture was maintained at 7.2 with 4 N NaOH, and according to need, glucose and KH_2PO_4 were added to the reaction mixture.

After the completion of reaction, the reaction product was analyzed by using a carbohydrate analysis system (DX-500, Dionex) and it was found that 12.3 g/l N-acetylneurameric acid was formed and accumulated in the reaction mixture.